



MATERIAL SAFETY DATA SHEET

Fecha de Revisión: 16/06/2014

Fecha de Emisión: 16/06/2014

REACTOR PEMEX RP-23

I. PRODUCT AND COMPANY IDENTIFICATION

NAME: REACTOR PEMEX RP-23
PRODUCT CLASS: CURING AGENT
CHEMICAL FAMILY: POLYAMIDE
SALUD: DANGEROUS

INFORMATION

MANUFACTURER/SUPPLIER: EL NERVION S.A DE C.V.
ALDAMA # 5, SAN. JERÓNIMO TEPETLACALCO,
TLALNEPANTLA, EDO. MÉXICO, 54090
MÉXICO
TELEPHONE: +52 (55) 5361-0207
FAX: +52 (55) 5361-9476

II. COMPOSITION/INFORMATION ON INGREDIENTS

ITEM	COMPONENTS	CAS NUMBER	CONCENTRATION [%]
01	REACTIVE POLYAMIDE	CONFIDENCIAL	63.00
02	TERTIARY AMINE	MIX	4.55
03	TOLUENE METHYL	1330-20-7	30.00

III. HAZARDS IDENTIFICATION

Emergency Over

Physical Appearance

Form: Liquid
Color: Amber
Odor: Amine
Solubility in water: Insoluble
pH: 11

EFFECTS OF EXPOSURE: Flammable. Could be released gas / toxic fumes during combustion and / or thermal decomposition. A closed container can explode with extreme heat. Use cold water spray to cool containers to minimize fire risk of rupture. Vapors or mist may pose a risk of fire and explosion when exposed to extreme heat or ignition. Vapors may travel to areas outside the work place before turning on / back to vapor source. Ground containers and equipment before transfer to avoid static sparks. It has been associated with prolonged and repeated occupational exposure to solvents with brain and nervous system permanently. Intentional misuse by deliberately concentrating or inhaling solvents can be harmful or fatal. Cause respiratory tract irritation. May cause allergic respiratory reactions. Harmful if inhaled. Airways. The damage to the



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Fecha de Revisión: 16/06/2014

Fecha de Emisión: 16/06/2014

REACTOR PEMEX RP-23

lungs and respiratory sensitization may be permanent. Cause skin irritation. May cause allergic skin reaction. A skin sensitizer.

Potential Health Effects

The EXPOSURE (prolonged or repeated use) may aggravate or accentuate any of these effects.

SKIN CONTACT: Irritating. Harmful in contact with the skin. Causes burns irritation. Symptoms of overexposure may be headache, dizziness, fatigue, nausea and vomiting.

INHALATION: Irritating. Inhalation of aerosol may cause irritation of upper respiratory tract. May cause nose, throat and lungs. Inhalation of vapors and / or aerosols in high concentration can cause respiratory tract irritation.

EYE CONTACT: Irritating. Cause eye burns. It can cause blindness. Severe eye irritation.

INGESTION: Harmful if swallowed. If swallowed, severe burns of the mouth and throat and danger of perforation of the esophagus and stomach.

MEDICAL CONDITIONS AGGRAVATED: Eye disorders skin disease and allergies. Adverse effects on the skin (such as rash, irritation or corrosion). adverse eye effects (such as conjunctivitis or corneal damage). Asthma. Adverse respiratory effects (such as cough, chest tightness or difficulty breathing).

PRIMARY ROUTE (S) OF ENTRY: Skin contact, Inhalation, Contact, Ingestion, Eyes.

IV. FIRST AID MEASURES

GENERAL ADVICE

Consult a doctor. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately.

Inhalación

If inhalation of mists or spray, turn the person and take it to a cool place. Appearance of possible discomfort include severe irritation of the lining of the (nose, throat and eyes), sneezing, coughing and flow of the tears. In case of persistent discomfort, seek medical attention immediately. If breathing is stopped or is labored give assisted respirations, supplemental oxygen may be indicated. If the heart has stopped trained personnel should begin CPR immediately, move to fresh air.

Skin Contact

Remove contaminated clothing and any chemical that strange, if possible without delay. Wash immediately with water for at least 20 minutes. Cover wound with sterile gauze. Remove contaminated clothing and shoes.



MATERIAL SAFETY DATA SHEET

Fecha de Revisión: 16/06/2014

Fecha de Emisión: 16/06/2014

REACTOR PEMEX RP-23

NOTE TO PHYSICIANS:

Application corticosteroid cream has been effective in treating skin irritation.

Eye Contact:

In case of contact, immediately flush eyes with water for at least 15 minutes, or if necessary with an eyewash solution. If an upset persistent, consult an ophthalmologist.

Ingestion

In case of malaise seek medical advice immediately. Do not induce vomiting. If the person vomits and is lying on her back, will be placed in recovery position to avoid aspiration of vomit, turn the victim's head to one side.

V. FIRE-FIGHTING MEASURES

FLASH POINT	:	388.4 °F
LOWER EXPLOSIVE LIMIT:		Not determined
UPPER EXPLOSIVE LIMIT:		Not determined
UTOIGNITION TEMPERATURE:		Not determined
FLAMMABLE-OSHA:		COMBUSTIBLE - CLASS II
CLASSIFICATION FLAMMABILITY-OSHA:		FLAMMABLE LIQUID

EXTINGUISHING MEDIA: Alcohol resistant foam, carbon dioxide, dry chemical, water fog (water spray for large fires), dry sand, limestone powder.

SPECIFIC RISKS FIRE FIGHTING: In case of fire, cool containers at risk with water. Closed containers may explode if heated strongly. Flammable liquid. The fumes can reach an ignition source and generate a setback. Explosive mixtures are formed at temperatures at or above the flash point. The staff at risk is downwind should be evacuated.

EXTINGUISHING MEDIA SHOULD NOT BE USED FOR SAFETY: Not applicable.

SPECIAL PROTECTIVE EQUIPMENT FOR FIREFIGHTERS: As in any fire, wear self-contained positive-pressure breathing apparatus (MSHA / NIOSH approved or equivalent) and full protective gear.

HAZARDOUS DECOMPOSITION CAUSED BY: Incomplete combustion can generate carbon monoxide, carbon dioxide, toxic gases or fumes.

FLAMMABLE CLASSIFICATION-OSHA: Combustible liquid, Class II.

VI. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Wear appropriate protective clothing, gloves and eye / face. Use SCBA and chemical protective clothing. Evacuate personnel to safe areas.

WHAT TO DO IN CASE OF SPILL: Ventilate the area, remove or remove possible sources of sparks or flame and stir-absorbent inert material.



MATERIAL SAFETY DATA SHEET

Fecha de Revisión: 16/06/2014

Fecha de Emisión: 16/06/2014

REACTOR PEMEX RP-23

WHAT TO DO IN CASE OF SPILL:

- **SMALL SPILL:** Absorb liquid on paper, vermiculite, FLOORS OR OTHER ABSORBENT MATERIAL ABSORBING AND DISPOSE IN THE PROPER LINK.
- **LARGE SPILL:** REMOVE ALL SOURCES OF IGNITION. PEOPLE WITHOUT PROTECTIVE EQUIPMENT SHOULD BE EXCLUDED BECAUSE OF THE SPILL AREA UNTIL YOU HAVE BEEN COMPLETELY CLEAN. STOP THE SOURCE OF SPILL, BUILD A DAM ABOUT THE SPILL AREA TO PREVENT SPREAD THE SPILL IS. PUMPING LIQUID TANK FOR FREE. COLLECT LEAKING LIQUID WHICH HAS BEEN IMPREGNATED WITH SAND, EARTH AND DEPOSIT FLOOR ABSORBENT IN A CONTAINER. REMAINS WILL PREVENT THE STREAMS OR OTHER BODIES OF WATER. IF A LEAK OCCURS, NOTIFY AUTHORITIES FOR THAT A SPILL HAS OCCURRED.

WASTE DISPOSAL METHOD:

- **SMALL SPILL:** ALLOW VOLATILE evaporate PARTIES, TAKING THE TIME TO ENOUGH VAPORS ARE COMPLETELY DISSIPATED. HAVE THE REMNANTS OF MATERIAL IN ACCORDANCE WITH APPLICABLE REGULATIONS.
- **LARGE SPILL:** DESTROY BY BURNING LIQUID. CONTAMINATED ABSORBENT MATERIAL IN A LANDFILL DEPOSIT ACCORDING TO LOCAL, STATE AND FEDERAL REGULATIONS.

VII. HANDLING AND STORAGE

HANDLING

General procedure for handling

Tips for safe handling: Do not use sodium nitrile or other agents nitrosating in formulations containing this product is suspected to cause cancer, may form nitrosamines. Use respiratory protection when applied by spray. Ensure adequate ventilation. Use only in well ventilated areas. Avoid breathing vapors or aerosols. Avoid contact with skin and eyes. Showers eyewash stations and emergency tions must be easily accessible. They obey and must follow the rules work practices established by government regulations. Avoid contact with eyes. Use equipment personal protection. When using the Material NOT EAT, DRINK OR SMOKE.

Advice on protection against fire and explosion: Take steps to prevent static charges, keep away from sources of ignition.

STORAGE

Requirements for storage areas and containers.

Keep containers tightly closed in a cool, dry, well-ventilated area.



MATERIAL SAFETY DATA SHEET

Fecha de Revisión: 16/06/2014

Fecha de Emisión: 16/06/2014

REACTOR PEMEX RP-23

life:

6 months @ 25°C (77°F): After date of manufacture.

Additional information

Keep tightly sealed in its original packaging, do not store in reactive metal containers.

VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures

Provide good ventilation if vapors / spray form.
Provide natural ventilation or explosion proof adequate to ensure that concentrations are kept below the limit of exposure.

Personal Protective Equipment

General precautions: Avoid contact with eyes and skin.

Hygiene measures: Do not smoke, eat or drink while using this product.
Wash hands before breaks and after work shift or using the Toilet.

Respiratory Protection: Wear appropriate respirator when ventilation is inadequate. In case of vapor / aerosols: Team respiratory protection, cartridges for organic gases and vapors.

Hand Protection: Use gloves chemically resistant to this materials. Examples of barrier materials preferred glove include: Butyl rubber (IIR), Neoprene. The breakthrough time of gloves selected to be greater than the period of use provided

Eye Protection: Safety glasses should be worn resistant.

Protective Clothing: Light protective clothing is required.

IX. PHYSICAL AND CHEMICAL PROPERTIES

Form:	Liquid
Color:	Ambaer
Odor:	Amine
Solubility in water:	Insoluble
pH:	11
Melting Point:	Not determined
Boiling point:	Bibliography 392°F
Vapor pressure:	0.50 mmHg a 77°F
Flah point:	388.4 °F



MATERIAL SAFETY DATA SHEET

Fecha de Revisión: 16/06/2014

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REACTOR PEMEX RP-23

Density: 0.9300 - 0.9400 g/cm³
Viscosity: 600 - 1,000 cPs.

X. STABILITY AND REACTIVITY

Thermal decomposition: Not determined

Hazardous reactions: No hazardous reactions known if handled and stores the material properly.

Hazardous Polymerization: Not

Stability: This product is stable under normal conditions storage.

Hazardous decomposition products (BY FIRE, BURN OR WELDING): Carbon dioxide (CO₂), Carbon monoxide (CO), toxic gases, fumes and other certain compounds.

Materials to avoid: Avoid contact with oxidizing agents.

Conditions to Avoid: Heat, open flame, electric arc and sparks.

XI. INFORMACIÓN TOXICOLÓGICA

LD50 (ACUTE ORAL TOX): No data available for this product.
LD50 (ACUTE DERMAL TOX): No data available for this product.
LD50 (ACUTE INHALATION TOX): No data available for this product.
EFFECTS OF CHRONIC EXPOSURE: No data available for this product.
AWARENESS: No data available for this product.
CARCINOGENICITY: No data available for this product.
REPRODUCTIVE TOXICITY: No data available for this product.
TERATOGENICITY: No data available for this product.
MUTAGENICITY: No data available for this product.

XII. INFORMACIÓN ECOLÓGICA

No ecotoxicological studies are available. The product is considered water contaminant. Not allow to enter the ground water or sewage.

XIII. DISPOSAL CONSIDERATIONS

The arrangement shall be in accordance with federal environmental control laws, state and local existents. Incineration is the preferred method.



MATERIAL SAFETY DATA SHEET

Fecha de Revisión: 16/06/2014

Fecha de Emisión: 16/06/2014

REACTOR PEMEX RP-23

Provision of products and requirements for disposal:

In accordance with local standards, will be the incineration of hazardous waste.

Contaminated Packaging:

Empty containers with product residues; observe all precautions for the product. Not Hot or cut empty containers with solder electric or gas because they are vapors and gases highly toxic. If empty contaminated containers are recycled or disposed of, the receiver must be informed about potential hazards.

HOT OR NOT CUT THE EMPTY CONTAINERS OR WITH ELECTRIC WELDING GAS TORCH.

XIV. TRANSPORT INFORMATION

DOT (LAND TRANSPORT)

Shipping name:	Reactor PEMEX RP-23
Class:	3
UN NUMBER/No. ID:	1263
Packing Group:	III
Risk Label:	3

IATA/ICAO (AIRCRAFT)

Shipping name:	Reactor PEMEX RP-23
Class:	3
UN NUMBER/No. ID:	1263
Packing Group:	III
Risk Label:	3

IMDG/IMO (SHIPPING)

Shipping name:	Reactor PEMEX RP-23
Class:	3
UN NUMBER/No. ID:	1263
Packing Group:	III
Risk Label:	3

XV. REGULATORY INFORMATION

Federal Regulations of the United States

**Standard classification Hazard
Communication OSHA:**

Dangerous



MATERIAL SAFETY DATA SHEET

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REACTOR PEMEX RP-23

HMIS RATINGS

XVI. OTHER INFORMATION

NEPA RATING

NFPA RATINGS 704M

HEALTH: 3
FLAMMABLE: 1
REACTIVITY: 0
OTHER: G

HMIS RATING

HEALTH: 3
FLAMMABILITY: 1
PHYSICAL HAZARD: 0

0 = Insignificant
1 = Slight
2 = Moderate
3 = High
4 = Extreme

0 = Insignificant
1 = Slight
2 = Moderate
3 = High
4 = Extreme
* = Chronic Hazard for Health.

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